

www.texwipe.com

Dry Pre-Wetted Sterile



Cleanroom Wipers

Vertex®

TECHNICAL A T ASHEET



Vertex® 40 (bottom) Vertex®TX29 (top)

> Vertex® 100% polyester

Products Number Description Sterile Packaging Case Drv Wipers - Vertex® **TX29** 9" x 9" (23 cm x 23 cm) dry 150 wipers/bag (2 bags of 75 wipers) 10 bags **TX49** 9" x 9" (23 cm x 23 cm) dry 150 wipers/bag 10 bags TX3049 9" x 9" (23 cm x 23 cm) dry, sterile 100 wipers/bag (5 bags of 20 wipers) 5 bags **TX3221** 11" x 11" (28 cm x 28 cm) dry, sterile 100 wipers/bag (5 bags of 20 wipers) 5 bags **TX42** 12" x 12" (31 cm x 31 cm) dry 100 wipers/bag 10 bags TX3042 12" x 12" (31 cm x 31 cm) dry, sterile 100 wipers/bag (5 bags of 20 wipers) 5 bags Pre-Wetted Wipers - Vertex® TX49P 9" x 9" (23 cm x 23 cm) pre-wetted with 70% IPA 75 wipers/reclosable bag 4 bags TX3049P 9" x 9" (23 cm x 23 cm) pre-wetted with 70% IPA, sterile 25 wipers/reclosable bag 5 bags **TX42P** 12" x 12" (31 cm x 31 cm) pre-wetted with 70% IPA 50 wipers/reclosable bag 4 bags 12" x 12" (31 cm x 31 cm) pre-wetted with 70% IPA, sterile TX3042P 25 wipers/reclosable bag 5 bags TX3044P 12" x 12" (31 cm x 31 cm) pre-wetted with 70% EtOH 25 wipers/reclosable bag 5 bags (ethanol), sterile



Cleanroom Wipers Vertex®

TECHNICAL DATA SHEET

Description

Vertex[®] is made from 100% polyester material with a sealed edge processed on Texwipe's fully automated manufacturing system.

Available dry (Vertex®), pre-wetted (Vertex® pre-wetted) and sterile.

Applications

- Wiping and cleaning surfaces, equipment and parts.
- Applying and removing lubricants, adhesives, residues and other solutions including disinfectants.
- Cleaning with solvents such as isopropyl alcohol (IPA), ethanol, acetone, and degreasers.
- Lining trays for holding, protecting, drying and storing of parts, equipment and devices.
- Dry Wipers: Appropriate for use with temperatures less than 400°F (205°C).
- Pre-wetted Wipers: Use with caution at elevated temperatures.

Industries

Aerospace	Animal Laboratory	Biologics
Cleanroom Design/Build	Compounding Pharmacies	Data Storage
Facilities Maintenance	Industrial	Laboratory
Medical Device	Microelectronics	Pharmaceutical
Printing/Graphics	Semiconductor	USP <797> / USP <800>

Features & Benefits

- Vertex® processing provides low levels of ions, NVRs (non-volatile residues), particles and fibers for use in critical cleaning applications and environments.
- Tested quarterly for cytotoxicity and bacterial endotoxins for an extra level of contamination control assurance.
- Designed for high sorption capacity which is ideal for spill control, cleaning, and solution application.
- Vertex[®] pre-wetted products are pre-wet with 0.2 µm filtered 70% USP-grade IPA / 30% DIW or 70% Denatured Ethanol / 30% DIW for ease of use.
- Vertex® pre-wetted wipers provide consistent, optimized cleaning efficiency with repeatable wetness and VOC levels.
- Pre-wetted wipers are packaged in easy-to-use, recloseable slider bags reducing solution evaporation that preserves the consistent wiper wetness level.
- Meets USP <797> and USP <800> wiper requirements.
- Autoclave safe (dry wipers only).
- Individually lot coded for ease of traceability and quality control.

Sterile Products

- Gamma irradiated to a Sterility Assurance Level of 10⁻⁶ according to AAMI Guidelines.
- Certificates of Compliance, Analysis and Irradiation attached to each case.
- Sterile Validation Documentation available upon request.

Cleanroom Environment

- ISO Class 3 − 7
- Class 1 − 10.000
- EU Grade A − D

Shelf Life

- Non-Sterile (Dry) 5 years from date of manufacture
- Non-Sterile (Pre-Wetted) − 3 years from date of manufacture
- Sterile (Dry & Pre-Wetted) 3 years from date of manufacture

Custom products available upon request.





Cleanroom Wipers

SHEET ECHNICAL DATA

Performance Characteristics

Property	Typical Value			Test Method*
	TX29	40 Series	TX3221	
Particles and Fibers				
LPC: ≥0.5 μm	7.4 x 10 ⁶ particles/m ²	9.5 x 10 ⁶ particles/m ²	8.2 x 10 ⁶ particles/m ²	1, TM22
Fibers: >100 μm	200 fibers/m ²	200 fibers/m ²	500 fibers/m ²	2, TM22
Nonvolatile Residue				
IPA extractant	0.02 g/m ²	0.02 g/m ²	0.02 g/m ²	1, TM1
DIW extractant	0.01 g/m ²	0.01 g/m ²	0.01 g/m ²	1, TM1
lons				
Sodium	0.08 ppm	0.17 ppm	0.05 ppm	1, TM18
Potassium	0.03 ppm	0.01 ppm	0.07 ppm	1, TM18
Chloride	0.02 ppm	0.05 ppm	0.02 ppm	1, TM18

Physical Characteristics

Property	Typical Value			Test Method*
Absorbency Sorptive capacity Sorptive rate	350 mL/m ² 0.3 second	450 mL/m ² 0.3 second	680 mL/m ² <1 second	1, TM20 1, TM20
Basis Weight	130 g/m ²	130 g/m ²	214 g/m ²	1, TM20

*Test Methods

- 1 "Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments," IEST-RP-CC004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL, 2004; www.iest.org.
- 2 E2090-12, "Standard Test Method for Size-Differentiated Counting of Particles and Fibers Released from Cleanroom Wipers Using Optical and Scanning Electron Microscopy," ASTM International, West Conshohocken, PA, 2012; www.astm.org.
- TM Refers to Texwipe Test Method available upon request. Contact Texwipe Customer Service at **www.texwipe.com** or **info@texwipe.com** for a copy.

Note: The data in this table represent typical analyses.

Texwipe holds ISO 9001 registration.

All Texwipe products conform to GHS classification for labeling (where applicable). Shipping classification based on weight of inner package.